

Performance Enhancement of Phase Change Material (PCM) using Porous Medium for Electronics Cooling in Aerospace: A Review with Research Challenges

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Abstract

The investigation on the current research depends on the process of melting presented in an irregular-geometry accumulated with PCM and high-porous-matrix along with thermal conductivity numerically. Therefore, the utilization of numerical models in the existing research resolves the conservation of equations on volume averaged for energy, mass and momentum along with PCM presented in the porous-medium. Introduction of enhancement of thermal conductivity via stationary structures with the discussion on issues faced in aerospace on electronic cooling systems has been examined. The assumptions on the existing research are considered on thermal conductivity with the assistance of the properties on thermal amidst the solid-matrix and PCM by employing equation- model. Hence, these models exhibit a reasonable consent for PCM-melting with other existing numerical processes in the aerospace industry. This review provides the porous matrix porous, which has an efficient effect on the melting rate and heat-transfer of the PCM-energy- storage. Minimizing the matrix porosity enhances the rate of melting state, however it also moistens the convection motion. Eventually, it also discovered that the effective method should be developed to improve the PCM storage response with the high-thermal conductivity, solid-matrix, and high-porosity. In the current dynamic environment, the miniaturization and power density of aerospace electronics are the main characteristics of thermal management, which is necessary for preventing overheating and ensuring reliability. PCMs are an attractive alternative to conventional cooling solutions due to their high latent heat storage capacity and phase change properties that allow for efficient thermal energy absorption and release.

Keywords: Phase change material (PCM), Fin Heatsink, Porous Media, Electronic Cooling, Thermal Conductivity.

I.INTRODUCTION

In the past few years, the sources on renewable energy have been grasping the industry's attention due to the acquired remarkable possibilities for re-solving the uninterrupted maximization in the certain value of gas emissions from green house and the lack of fossil-fuel-supplies. Therefore, technologies developed for energy storage have the possibility to resolve the inconsistency amidst demand occurring in space and time and energy supply, which helps to enhance the utilization of energy, especially in efficiency. Certainly, developing unique energy storage methods are considered in the existing research as one of the efficient frameworks for the consideration of different renewable energies based on environmental protection and energy conservation. As of yet, energy storage methods that consist of chemical energy, thermal energy, electrical, and mechanical energy-storage etc. [1].

Normally, mechanical-energy can be accumulated in the kind of energies that include potential and kinetic. The mechanical energy-storage utilized in large-scale industry primarily utilized pumped and compressed air-storage. Thermal and Electrical-energy depicted in Fig 1 has been considered in the researches, electrical-

energy is basically accumulated in the battery, and these are stored in the chemical energy form. Then, thermal-energy-storage is considered as an essential way, here concentrated on the accumulation and discharge is obtained by altering the materials internal energy. During the consideration of various aspects of sources on renewable-energy, the consideration of thermal-energy has captivated extensive study and is increasingly interesting because of its broad existence. Further, the process of shape stabilization is categorized to two sections: working substance and supporting/carrier. The supporting/carrier materials avert liquid leakage in the execution of phase transition, while working substances in the phase change material process from solid to liquid state. Various types of materials utilized in the shape stabilization processed from porous to polymers and nanomaterials [2].

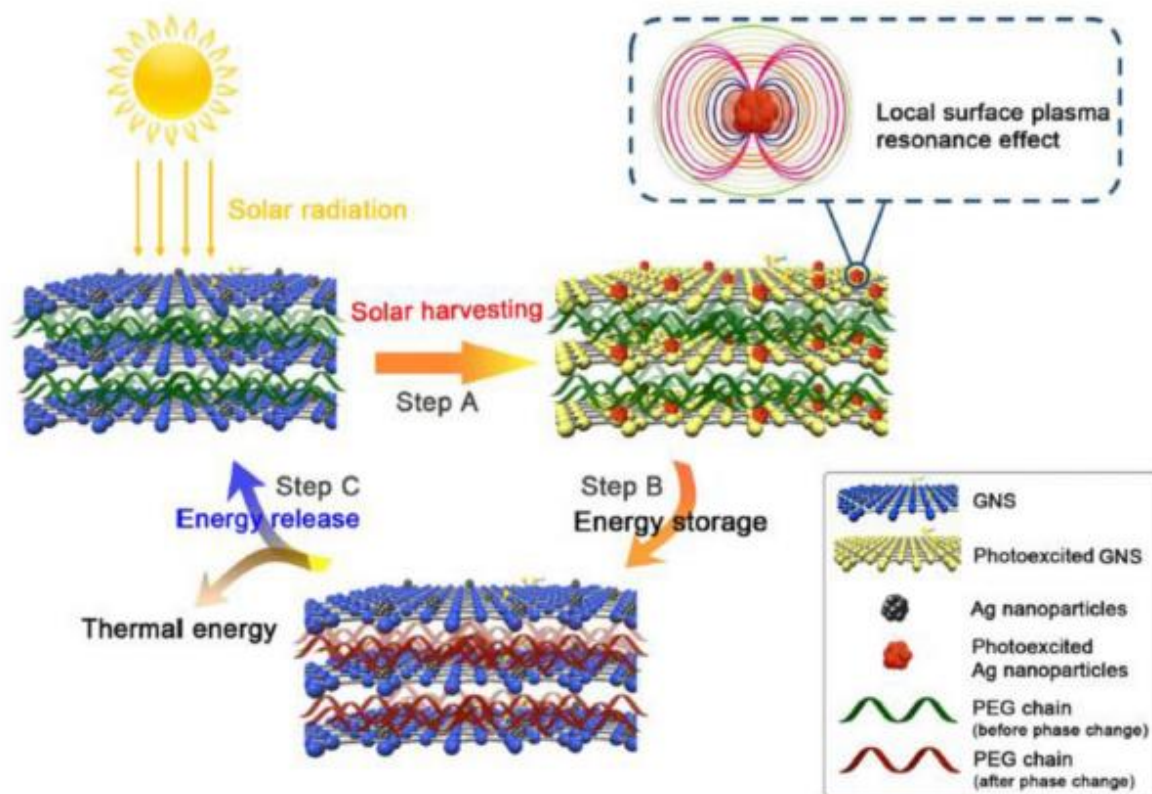


Fig 1. Schematic Diagram for Thermal Energy and Electrical Energy

Moreover, the aerospace industry includes electronics and electric aircraft, which is considered as a more compact one, and certainly, unnecessary heat generation got increased dramatically that requires the mitigation thermally. The existing research is initiated by evaluating heatsinks 2-D models loaded with various PCMs. Therefore, these techniques are considered as a heatsink that is considered with a plate-fin, a plate-fin with 4-fins, and no-fins with 2-fins. The represented heatsinks with countable fins and no fins are investigated for 3-PCMs such as RT35, Paraffin Wax, and Salt Hydrate. Further, a wire-mesh amalgamated with a PCM analyzed to comprehend the effect of wire-mesh permeability and porosity executed on the PCM-heat-sink transient-thermal evaluation. As mentioned in the previous research, it is noted that it is significant to provide a reliable and efficient thermal management that led to PCMs development [10] into commercialized vertical-fins used for cooling devices. Therefore, PCMs have the possibility to provide a better LHTMS - latent-heat thermal-management-systems. Nevertheless, the main drawback during the development of PCMs is complex perceiving varying PCM behaviour due to phase variation occurrence internally. This occurrence is because of the particle's non-linear motion. Further, every phase in the variation process has separate thermal and physical properties [3].

Recently, the development of passive TM - thermal-management, especially in electronics-devices utilizing PCMs and different TCEs - thermal conductivity enhancers has initiated in a unique way in technologies on cooling. Therefore, PCMs [9] are considered as the effective competitors, especially for specific cooling purposes in electronics devices due to density isothermal process and high heat storage density in phase transition. Various studies are conducted and reported the utilization of finned heat-sinks in the name of a TCE, packed with PCMs that acquire high fusion latent heat along with minor variations in volume. Also, numerical research developed for TM utilizing finned that includes rod-type, plate-type and porous matrix as TCEs used for PCM filled-heat-sinks [4].

Additionally, FEM - Finite Element Method was utilized in the research that defined the properties of thermal conductive of the reinforced composites. Therefore, it is observed that the utilization of 3D-continuous and interrelated diamond schemes enables efficient and continuous channels used for thermal transport in horizontal and vertical planes. Finally, heat can be utilized directly via the high-thermal-conductivity diamond film shown in Fig 2. The heat conduction loss occurring at the interface has the possibility to be minimized to the extended degree that is beneficial for the diamond reinforcement that achieves their entire perspective. Hence, these features collectively with the high corrosion-resistance, lightweight, and rigid structure of the diamond foam experimented with efficient potential in sustainable utilization of energy in both cooling and heating applications. The association of PCMs with diamond foams has the possibility to assist as components in aerospace used for solar-energy harvesting or thermal management, that helps in air cooling system replacement with large size [6].

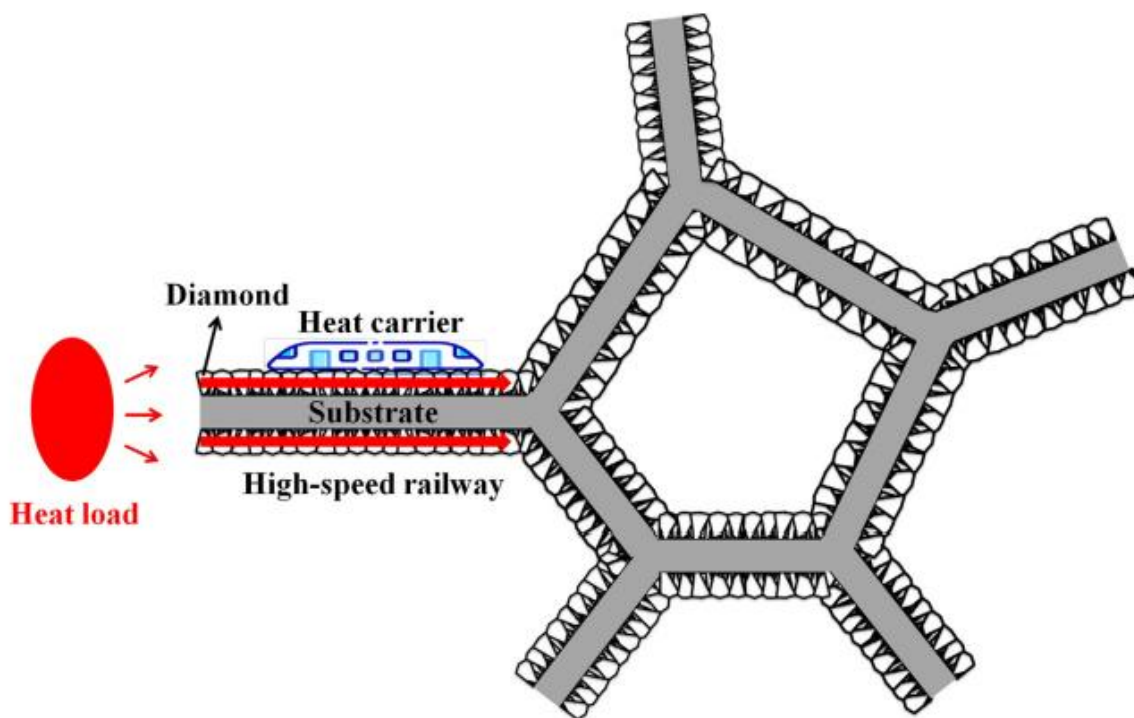


Fig 2. Diamond Film for High-Efficiency Thermal Conductivity

1.1 Phase Change Material (PCM)

Normally, PCM is categorized into four that includes gas-solid, gas-liquid, solid-solid, and solid-liquid. When it comes to operating temperatures and practical cause, the solid-liquid PCMs are utilized in the broad range that includes aerospace applications, electronics, and buildings. Therefore, there is a broad range of PCMs along with varied ranges of melting-point. The PCMs are normally classified into three that include eutectic, inorganic, and organic. Further, organic-PCMs that include paraffin have created more focus because of the

latent heat-capacities, chemical, physical characteristics, proper phase-transition temperatures. Further, these are considered non-sub-cooling and non-corrosive. The tetradecane has been picked to guarantee a low processing temperature to be the 3D-printed lattice-structure-plate PCM along with the thermal-physical characteristics and the PCM depicted in Fig 3 and charging mass into the test unit considered in the process is 120g [5]. PCMs used in aerospace applications are categorized in organic, inorganic or eutectic, with distinct thermal characteristics. The use of organic PCMs, such as paraffin wax, is widely used for its stable thermal properties and is particularly suited for applications where gradual temperature regulation is required. In contrast, inorganic PCMs offer higher latent heat capacities, which make them advantageous for systems requiring rapid heat absorption and dissipation. [35]

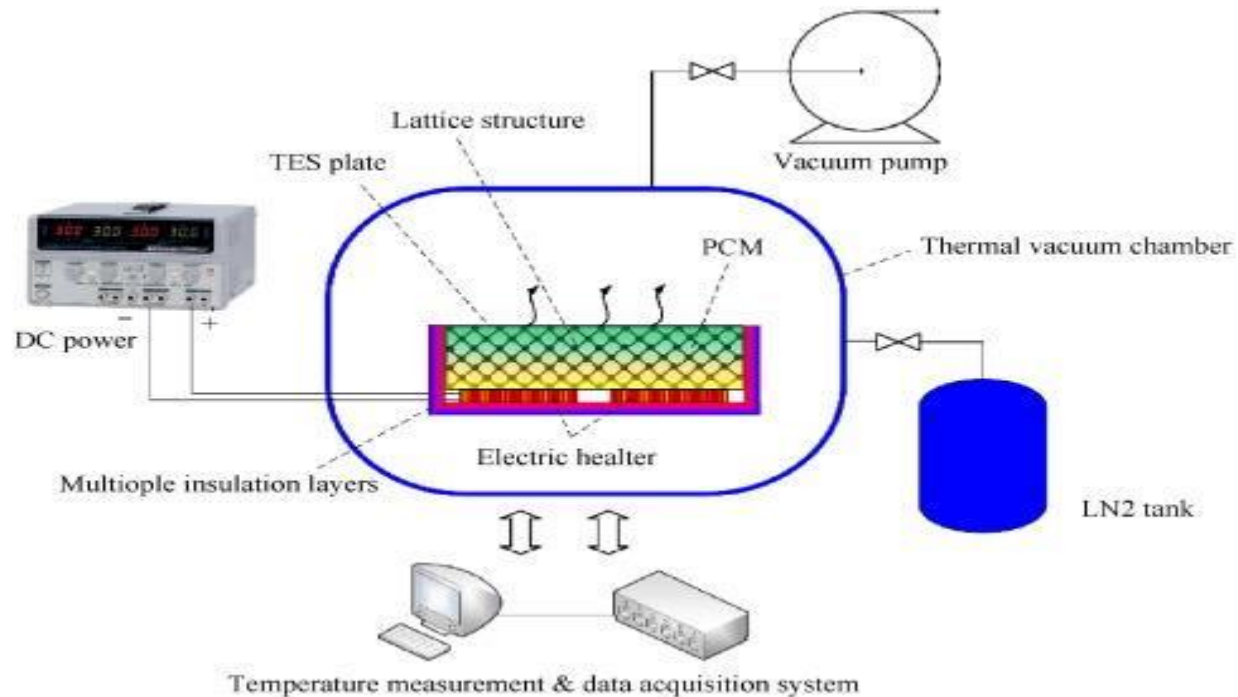


Fig 3. 3D printed lattice-structure TES Plate

1.2 Paper Organization

The organization of the review paper is as follows: Section II defines the PCM thermal conductivity options, Section III defines the existing research on PCM using Porous Medium for Electronics Cooling in Aerospace. Section IV defines the introduction of enhancement of thermal conductivity via stationary structures with the discussion on issues faced in aerospace on electronic cooling systems. Further, Section V defines the PCM using porous medium for electronics cooling in Aerospace with research challenges. Finally, Section VI defines the conclusion and future directions of the research.

1.3 Contributions of Survey

Various areas are covered in aerospace by designing proper materials with a promising solution with the utilization of PCM with the advantages of the technology in different environmental and energy areas. At the same time integrating the low-thickness obtained with the utilization of PCM and flexible solution in aerospace industry with a greater capacity that can be managed in several ways for sustainable development. It is significant to identify the heat-dissipation effectiveness of the active-cooling-system that includes liquid

and air cooling which is stable, reliable, and highly effective because of its power consumption and difficult pattern. Hence, it is significant to focus on various innovative solutions to solve complex issues that persist in the aerospace industry. Further the PCM and thermal energy storage has been considered as relevant research to be noted in recent years, and captivating the researcher's attention around the world because it has the capability to minimize the energy requirements, dependent on the solar energy. The integration of PCM [33] in the aerospace industry led to development and publication of various researches in the last years. The major concerns such as energy efficiency, energy consumption, and designing in the scientific community were evaluated.

II. PCM Thermal Conductivity Options

The electronic components with thermal management rely on the heat dissipation and heat-conducting materials coordination, managing the operating temperatures to the highest allowable temperature. The modes of heat-transfer considered in the heat-dissipation- system includes heat convection and heat conduction, and these are categorized into passive as well as active heat dissipation in accordance with the particular process of heat- transfer. Even though the effectiveness of the active-cooling-system on heat dissipation that includes liquid and air cooling which is stable, reliable, and high are in effect because of its power consumption and difficult pattern. Further, in the case of large amounts, it is risky to meet the certain needs of miniaturization of such electronic components. Hence, the utilization of passive heat-dissipation systems was promptly demanded in order to attain the needs of electronic devices in cooling systems. In the past few ages, the integration of high-thermal-conductivity [13] materials and further PCM has obtained the focus of miniaturization, heat-dissipation effectiveness, and high reliability that enable a unique research way for the heat dissipation system development [7] [8] and shown in Fig 4.

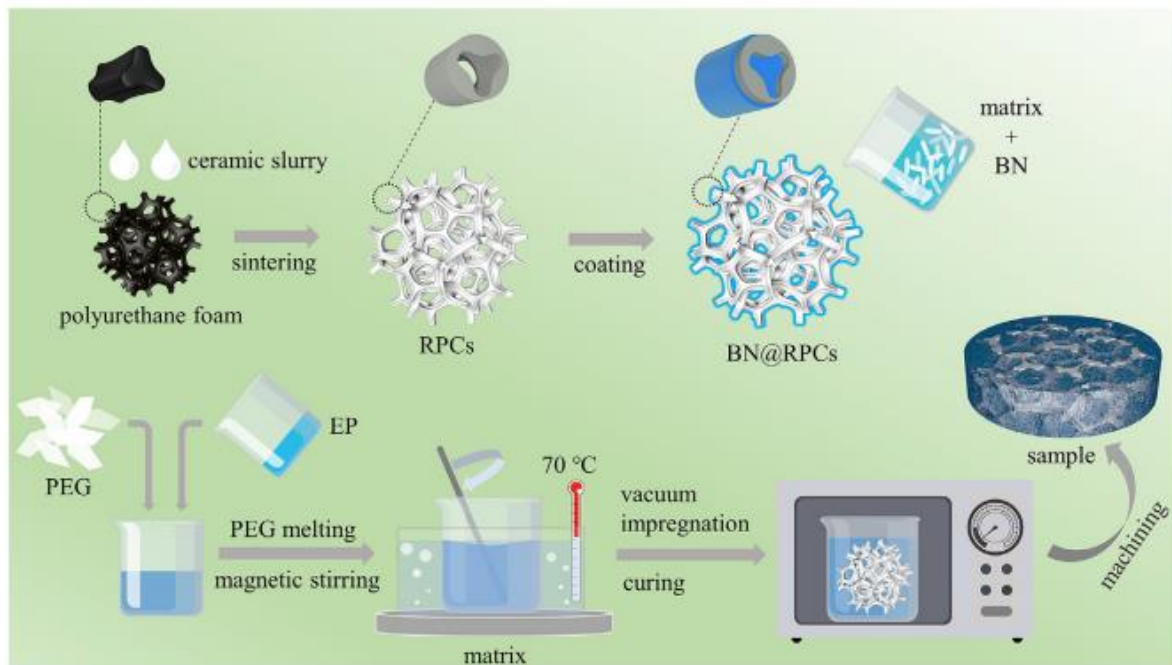


Fig 4. Schematic Diagram of preparation for PCM

The thermal conductivity of PCMs is enhanced by a variety of methods, including the integration of porous metal foams, nanomaterials, and composite structures. For example, porous metal foams can increase surface area for heat transfer, while nanomaterials such as carbon nanotubes can significantly improve heat conduction. Although these enhancements are considered to improve cooling efficiency, material compatibility and potential PCM leakage may arise.

The existing researchers examined the PCM parametric of a filled plate-fin heat-sink, utilized for electronic components on TM. Here, during the experimentation process, a simulation of 2D unsteady numerical has been executed utilizing the method on finite-volume. Further, the plate-fin heat-sink was used that certainly performed as TCE - thermal-conductivity enhancer, which was utilized along with the PCM to enhance the heat-transfer improvement [11][12] and shown in Fig 5

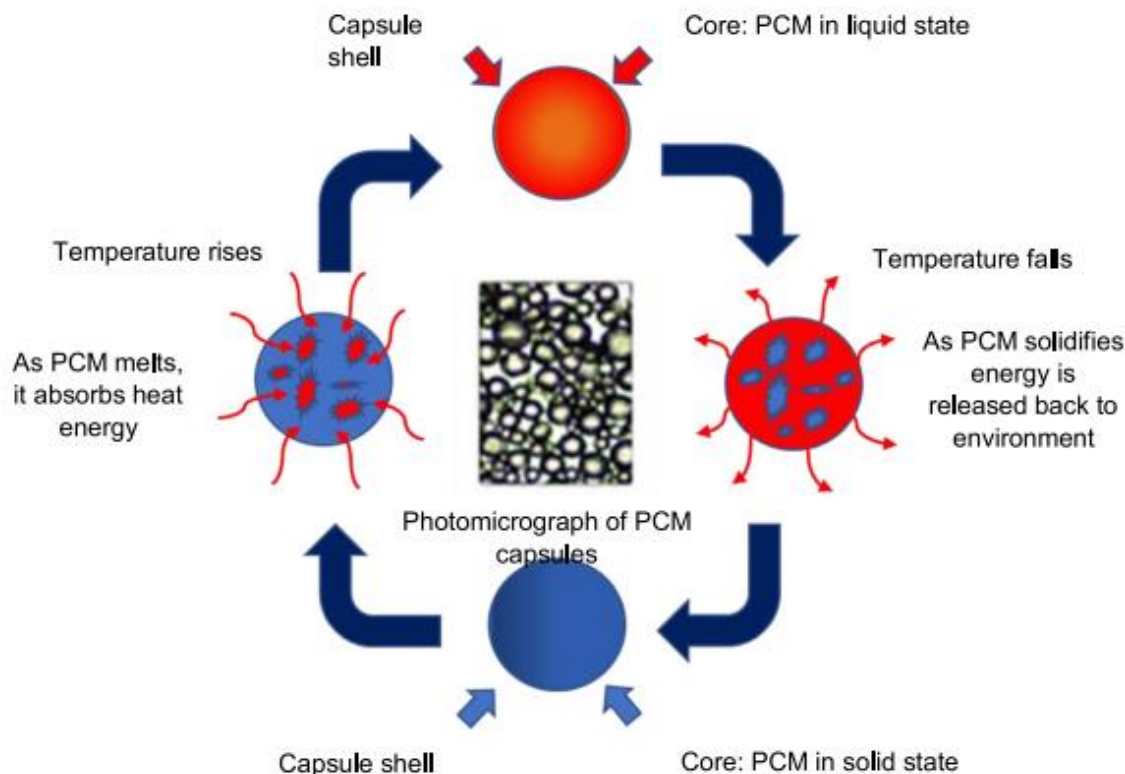


Fig. 5. Performance for PCM

Further, PCM includes the possibility to absorb-large scale of latent-heat presented in the isothermal extend. Thus, the technologies such as PCM-based-thermal-storage-technologies are broadly utilized in various fields such as spacecraft-thermal-control, electric vehicles, building HVAC, low-temperature refrigeration, and solar photothermal power-generation. The low-melting-point-alloys and organic PCMs can be utilized for certain process occurred in thermal-management, nevertheless, the low-melting-point alloys with high density resists certain application in mass and space restricted vehicles. Also, other PCMs with the low-thermal-conductivity inhibits the prompt heat-absorption, unable to be utilized for applications. Hence, various researches have extensively examined the improvement of PCM-based thermal-storage-devices heat transfer [14]. Additionally, thermal conductivity materials is considered as the key effect aspect for the thermal-management impact. Polymer-materials includes the benefits of lightweight process with the effective mechanical-properties, which comprised with the encouraging applicant for application in certain field. However, most of the properties demonstrated low-thermal conductivity. Different researches have been committed to enhancing polymer-materials with thermal conductivity. Addition, thermally- conductive-fillers presented in polymer-matrix that has been regularly utilized to acquire polymer-based composites along with high thermal-conductivity [15]. Recently, with the utilization of synergistic advancement of additive manufacturing, and topological augmented structures rupture via processing restrictions that can be broadly utilized to improve heat-transfer. A heat-sink designed along with topologically-optimized-fins for LED-devices in natural convection. The existing researches demonstrated that the topologically-optimized heat-sink acquired an efficient thermal-performance compared to the lattice one and straight fin. The tube-fin-PCM-based thermal-energy-storage units on topology optimization was managed in the researches and the results obtained defined in

consideration of the liquid PCM natural convection impacted the topology-optimized-configuration with the consideration of the topology and natural convection that was beneficial, when it comes to energy-storage-rate. Eventually, the topologically-optimized fins that are considered as an efficient process, when compared to the conventional straight-fins, anyway with the consideration of natural convection [16].

III. RELATED WORKS

In [17], utilized a PV-panel with 5cm thick for cooling purpose on a channel loaded with gravel which was also known as porous media, that is considered as a cooling medium below the PV's-panel. Various studies are considered in the research of gravels considered with porosity that ranges from 0.35 - 0.5, which was used in the testing process to acquire an effective cooling process, especially in PV-cells. Further, the experimentation was processed with a certain period for every porosity test at different volume flow-rates. Also, the mathematical consideration for the Case III, that has a porosity of values 0.35 and 2L/min volume flow-rate was pursued to validate the outcomes of the PV-hot-surface temperature with the associated power output. It is significant to do the improvement in PV-output power and the optimum Case III is compared with the other cases without porous media in Case-II and cooling in Case-I. The outcome exhibited that the cooling system utilizing porous media in Case-III, which is more efficient, when compared to other cases that consider both Case I and II, with the minimization of 55.8%, which is the average PV-hot-surface temperature, this percentage is lower, when compared to the other cases that concentrated without cooling in Case-I. An efficient factor was achieved amidst the theoretical and experimental results for the Case-III with 5.6% standard deviation.

In [18], the investigation has been done on the process of melting presented in an irregular-geometry accumulated with high-thermal-conductivity-porous-matrix filled with PCM- numerically. Therefore, the numerical method was utilized on the equations of volume median, -solving on conservation for momentum, energy, and mass along with melting which was represented as phase-change presented in the porous-medium. This study explains the characteristics of a porous matrix with efficient impact executed with the melting-rate & heat-transfer of the PCM-energy-storage. Minimizing the matrix porosity maximizes the rate of melting, however it also moist the motion of convection. These are considered as an effective method that helps in PCM storage enhancement that utilizes a solid-matrix along with the high thermal-conductivity and porosity. The thermal performance has been compared on both stages of the porous matrix; it was identified that the existence of the matrix with greater impact on the PCM heat-transfer and melting-rate. Minimizing the matrix porosity maximizes the melting-rate, however it also moist the convection motion. Additionally, it was identified that an efficient procedure to improve the PCM storage response that helps to utilize a solid-matrix along with porosity and high-thermal-conductivity.

In [19], a thermal-switch that indicates a heat-transfer-control-device (ON/OFF) that can be used in various modern-fields including nano-electronic cooling, solar energy systems, cryogenics, buildings for evaluating the energy efficiency, and aerospace industry. This research mainly concentrated on the utilization of paraffin wax to build and design a thermal-switch in accordance with the PCM. Here, the paraffin wax was heated for melting with the contact plate processed to SWITCH ON because of the pushing -force developed by the paraffin wax volume expansion. On the contrary, due to the absence of enough heat, the paraffin-wax was not melted properly, and the form of the thermal-switch was kept in the OFF-state because of an air-gap amidst the plates. This ratio on thermal-conductance performed in the ON/OFF of the thermal switch was considered as the main merit figure and was examined experimentally. The outcomes exhibited that the effectiveness of thermal-conductivity of the PCM-based thermal condition was in the ON-state and it was recorded at 188.7W/mK, and during the OFF state it was observed with 6.2W/mK/. Hence, the ON/OFF thermal conductance in the ratio calculation was evaluated at 30. Nevertheless, the utilized mercury microdroplets were destructive or toxic, and these makes the execution complex with high cost.

In [20], focused on the research to examine the numerical-model accuracy in various states, the generation of a rigorous method to determine melting-front relying on evaluated temperatures, and to estimate different impacts that includes convection defines a device morphological feature, device orientation significance, and much more. During the experimentation process, it was found that the liquid phase convection firmly impacts

melting front position. Eventually, numerical and experimental outcomes obtained for total time as well as total melting front-evolution were compared, exhibiting an effective agreement. Different effects are analyzed in various levels with lower porosity foams induce melting time smaller, during the irrelevant impacts on PPI. It has been observed that fewer contributions are also noted here with cumulated energy, exhibiting higher PPIs that extends maximum stored energies under vertical orientation, during less impact on porosity stored-energy used for melting-front-evolution due to lower- porosities indicates minimum PCM to accumulate energy.

In [21], defines the heat transfer and thermal-conductivity improvement by utilizing micro pore-metal-foams along with the measurement of pore size that is less than 1mm. Further, these researches also explain the convective heat-transfer researches with nanofluids utilizing micro-pore metal-foams that cannot be addressed in previous studies. Impacts on pore-density and porosity especially on HTE - heat-transfer enhancement in accordance with the numerical results. Eventually, it concludes with the utilization of metal-foams in applications that defines the challenges and opportunities for further studies.

In [22], a heat transfer via porous-fin along with the rectangular-cross-section that processed to laminar-flow presented in an isotropic-homogeneous-medium was examined. Therefore, a darcy method was utilized to simulate porous media heat transfer. It was pretended that the fin was considered as a homogeneous and 1D, the process was laminar and developed heat with the temperature linear function. The research mainly focused on the analytical technique to acquire the distribution of temperature after the equation of heat-transfer derivation. Therefore, the validation was processed with the analytical technique and acquired a solution based on it with the comparison of the numerical method. The issues are defined for fins with the help of the rectangular geometries. For this reason, it is significant for outcome validations with the utilization of HAM. The HAM was employed for various cases and the results are compared further with Runge-Kutta method. These executions are processed on different parameters that consist of porosity and convection.

IV. Thermal Conductivity Enhancement via Stationary Structures Introduction

Most of the studies are concentrated on improving the PCM thermal-conductivity used for thermal-energy-storage on initiation of nanostructure. These developing materials have been identified since 2005 and indicate an evident departure from previous actions of using stationary, fixed high conducting structures especially into PCM. Therefore, carbon-based nanostructures include graphene, nanoplatelets, and nanofibers along with the examination of metallic and metal oxide of carbon nanotubes that are explored as the thermal-conductivity-materials promoters. It is significant to thermal-conductivity enhancement on nanostructures of mass-fraction with the solid- and-liquid-phases-temperature, nevertheless difficulties related to alterations of the process in heat-of-fusion, viscosity, melting temperature, and supercooling, etc are also considered. Generally, carbon nanotubes and carbon-based nanostructures used for an effective improvement of thermal conductivity, when compared to metal and metallic oxide because of the nanofillers high aspect-ratio. Using the thermal conductivity enhancement in the researches with the considered data points presented in solid and liquid phases. The extensions using the Maxwell's equation was normally categorized as static models defines the particles diffusion that may include to heat exchange enhancement amidst the two phases not considered in the study. This was identified properly with the stationary continuous phase in solid state. When it comes to structural composites, the particle diffusion, nevertheless may considered as a significant role during the consideration of particles size present in nanofluids, which is also recognized as sub-micron range [23].

Moreover, PCM are utilized in the broad range especially in latent-heat-thermal-storage-systems because of the considerable fusion-heat. Nevertheless, PCM low-thermal conductivity worsen the carrying out of restricting the obtained heat-flux and prolonging the PCM executes corresponding to both energy discharge and charge which indicates solidification and melting process. Various techniques are utilized in the existing researches to enhance the PCM thermal-conductivity initiating highly-conductive includes suspended additives and stationary structures, with various materials and shapes. For example, including metal matrices, which are also known as metal fins were exhibited to be efficient in thermal conductivity improvement and PCM melting rate. Further, thermal-conductivity research are done and focused on nano-fluid investigations with

certain efforts processed on the nanofluids viscosity. Therefore, the density included has been stated to be consistent along with the utilization of mixing theory. Nevertheless, the certain nano-fluid heat has obtained minimal attention. The nanofluid heat-capacity was associated into the energy-equation, which is considered as a significant process that has the capability to evaluate it accurately [24].

Various methods utilize correlations that are based on heat-capacity and volume fraction concept in accordance with the heat-capacity concept. These models are utilized for different researchers evaluating the certain nanofluid heat. In several studies, it is significant to develop a durable and steady nanofluid, which is a prerequisite optimization with certain thermal features. Hence, various combinations of certain materials utilized in different applications that includes non-metals, metal carbides, nitrites, oxides, and nanoparticles in the absence of surfactant molecules that are normally dispersed into such fluids that includes oils, ethylene glycol, and water. When it comes to the sedimentation velocity, the stationary state is presented in small spherical particles with a stroke law in liquid [25] and depicted in Fig 6.

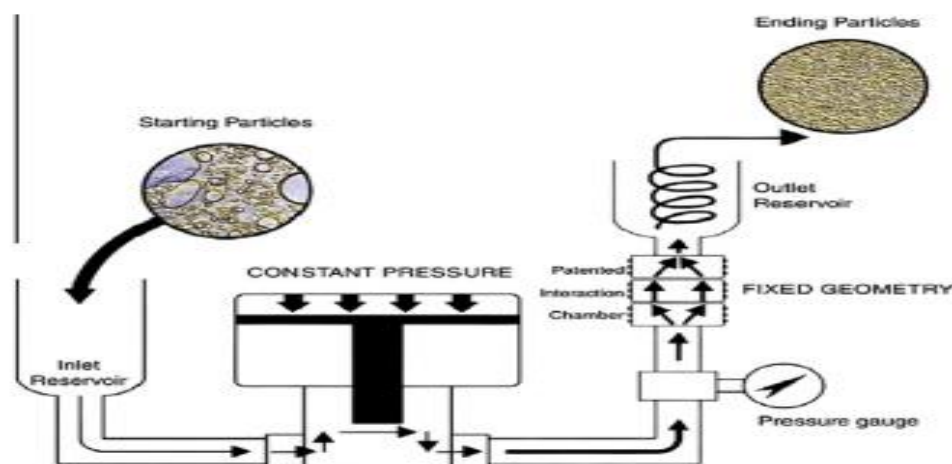


Fig 6 Schematic diagram of the high-pressure for producing nanofluids

4.1 Discussion

Among the different characteristics mentioned in the existing research, viscosity and thermal-conductivity is considered as a significant role especially in nanofluid-characterization. To attain an effective hypothesis for improvement of thermal-conductivity, various discussions and theories are considered with the particle aggregation. Further, various studies discussed phases of nanofluid with flow mixture with the nanofluid properties. Nevertheless, none of the researches have the possibility to identify the enhancement of nanofluid thermal conductivity. Even though there are different outcomes based on the nanofluids viscosity, none was operational across a broad usage of nanoparticles with volume fractions and experiments are required in future. Eventually, systematic experiments are required that exhibit the stability impact on heat-transfer-mechanism with features improvement in stationary-condition. When compared to the other properties of thermophysical that consist of certain density and heat, various studies investigated tests that were considered as a correlation that fulfilled the experiment's results. Table 1 illustrates a comparative table and shown graph in Fig 7.

Table 1: Comparative Study Table

Author	Year	Focus Area	Materials	Measurement Value	Application	Key Findings
Arshad et al.	2020	Finned heat sinks for electronics cooling	PCM and fins	Heat dissipation of up to 25% more	Electronics cooling	Enhanced cooling with optimized fin and PCM configuration.

Wang et al.	2022	Spacecraft thermal energy storage units	PCM improved thermal conductivity with	Conductivity enhanced by 15%	Spacecraft systems	Significant improvement in PCM thermal properties for aerospace applications.
Aslfattahi et al.	2020	Energy storage in novel nanocomposites	Organic PCM/MXene nanocomposites	Conductivity 0.45 W/m·K (10x base)	Renewable energy storage	High energy density and conductivity for advanced thermal systems.
Iasiello et al.	2021	PCM melting behavior in metal foam structures	Metal foam/PCM	Melting time reduced by 30%	Building energy efficiency	Metal foam integration accelerates PCM phase change for better thermal management.
Bose et al.	2021	Heat transfer enhancement in thermal systems	Micro-pore metal foams	Efficiency increased by 18%	Solar collectors and thermoelectric	Improved thermal systems efficiency with micro-pore metal foam technology.
Abdeali et al. Liu et al.	2020	Shape-stabilized PCM strategies	Nanostructures supporting PCM	Thermal storage stability >95%	Energy storage systems	Enhanced stability and thermal management with nanostructure reinforcement.
Yuandong et al.	2021	3D printed lattice structure for heat sinks	3D-printed lattice with PCM	Thermal conductivity +20%	Electronics and aerospace	Innovative lattice design improves thermal performance in heat-sensitive applications.

Liu et al.	2020	Solar energy storage with high-temperature PCM	High-temp PCM composites	Efficiency >90% for solar storage	Solar thermal systems	High-temperature PCM improves energy storage for large-scale solar applications.
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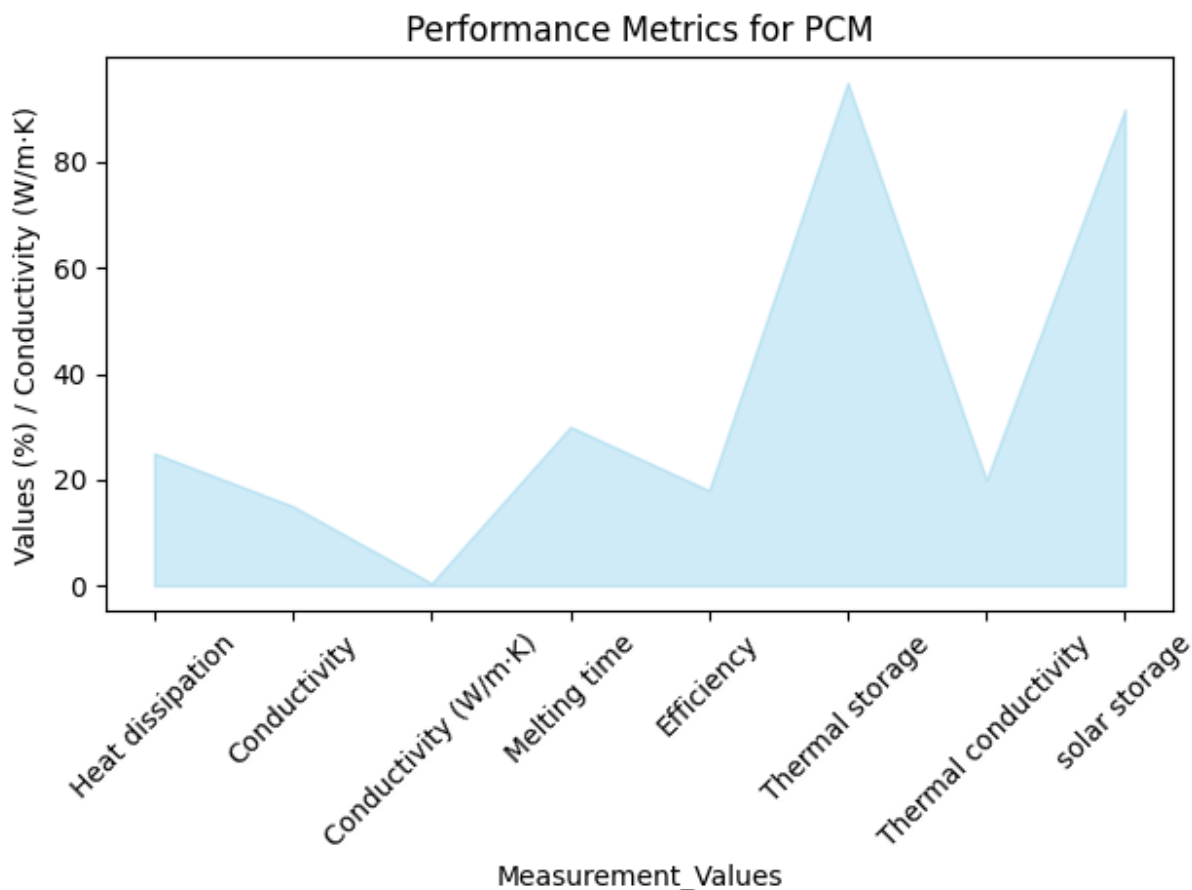


Fig 7. PCM Performance Metrics

V.PCM using Porous Medium for Electronics Cooling in Aerospace

Porous media-matrix is considered as an active and effective research and development has been considered due to the extremely lightweight and improved active surface-area that enable an effective heat-transfer. From the different existing researches, the porous media-matrix materials were utilized in the process of cooling that consist of PCM and heat-fins are Metal foams and Graphite matrices. The researchers executed a different investigation utilizing CFD to identify the graphite foam effects with the association of thermal performance processed with different PCMs. Therefore, these researches are concentrated on transient simulations and steady-state are experimented and the model was developed with the evaluation of volume amidst 2-concentric-cylinders accumulated with porosity matrix and high thermal-conductivity. The presented matrix was accumulated with a PCM and the process was executed with the fixed temperature reached on PCM melting point. Hence, the simulation outcomes define that developing PCM carbon foam cooled and produced higher power outcome, when compared utilizing a PCM [27].

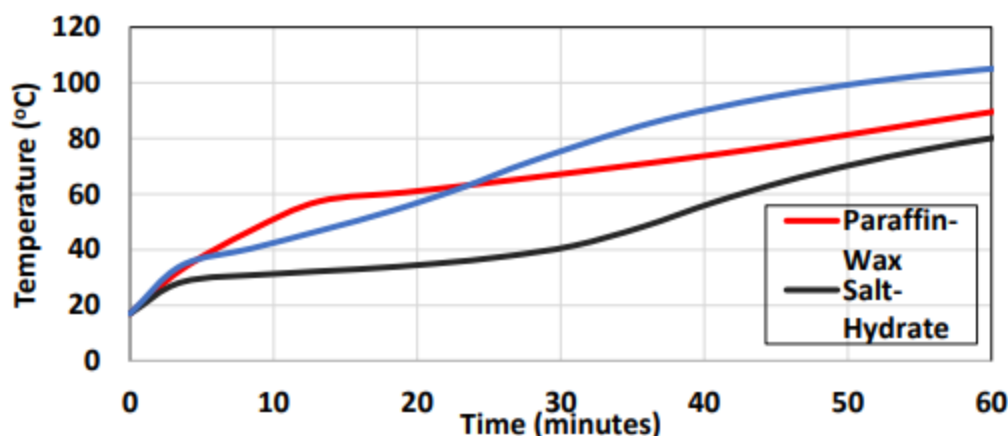


Fig 8. Maximum Transient PCM Melting point

Various researches are considered and reported where initiated the finned-heat-sinks that is known as TCE, accumulated with PCMs that have high-latent heat-of-fusion and specific along with the small variation in volume. Further, numerical research was utilized for electronics TM utilizing finned and porous matrix, considered as a TCEs in rod-type and plate-type for PCM accumulation heat sinks. The percentage of TCEs used in the research are 5%, 10%, 15% that indicates TCE volume fractions were chosen in the usage of finned heat sinks. Researchers found that 10% usage had an effective thermal performance with the significant rod-type TCE relating to PCM convection that transmitted heat, which led to lower-temperature. The PCM filled numerical simulation using transient 2D with finned heat-sinks are executed to investigate the flow and heat transfer features including the fin thickness which is 2mm & 3mm, ideally investigated from the existing experimental experimentation. The heating power on various inputs on levels of 4W, 5W, and 6W are enabled at every heat sink. These numerical outcomes exhibit that finned-heat-sink accumulated with PCM includes the capacity of unvarying heat-distribution presented in the heat-sink. Further, PCM-melting is noticed in the high phase-change-duration and fins were acquired for thickness of 3mm fin at every input heat-flux with finned heat-sink. Additionally, a natural-convection heating process was noted and acquired velocity vectors disclose that PCM melting exists from the finned heat-sink. Therefore, the circulating standards are developed of liquid PCM due to the gravity management and natural convection. The outcomes in the existing researches defined the finned-heat-sink with a fin thickness of 3mm, which has an efficient heat-transfer evaluation to steady the base temperature, improves an efficient cooling ability and reduces the maximum executing temperature and compared to a finned-heat-sink thickness (3mm) [28].

Recently, the utilization of PCM has been gradually increased in certain fields including the aerospace industry with the aggressive association of electronic and electrical devices. Therefore, this will lead to phenomenal growth in heat flux dissipation to regulate the devices in a range of safe temperatures. Nevertheless, the cooling capacity and total heat-sinks, utilized in current research and it is restricted to the thermal control method, that harms the equipment lifetime on the overall flight-system and diminish the vehicles' flight range and time. Facing certain challenges on thermal in the aerospace industry to maximize utilities of the presented heat sinks and improve the cooling capability of thermal-control methods [29]. Further, PCM thermal behavior was investigated with sodium nitrate in porous metal-matrix for TES applications. The high thermal-conductivity with the proper mechanical properties, is utilized as metal skeletons. The impacts of heat conduction via liquid PCM convection and the detailed factors that include pore density and porosity were numerically estimated for the TES-system in the process of solidification and melting. By utilizing a numerical approach, it is easy to process the cooling and heating process rates at high level and these methods have the possibility to enhance the flow understanding and heat-transfer mechanism occurring in porous material with the properties for effective application [30].

5.1 Research Challenges

The electrical framework mainly focused on maximizing power outcome and cut-off frequency via dimensional-scaling and maximizing electrical-bias. Fundamental design methods such as maximizing the drain-to-source bias, minimizing the device-pitch and gate-to-drain spacing, and gate length shortening. Nevertheless, the specific device-scaling combines the challenges that persist in thermal and develops uncontrollable thermal-loads. The incompetence of conventional techniques develops certain possibilities for nanomaterials for associated thermal solutions. The synthetic diamond on thermal conductivity was highly sensitive, especially to the nanostructure. Here, the thin-films are considered to be granular with a persistent correlation amidst phonon transport and grain structure. Further, there are still critical challenges associated with the GaN-on-diamond framework that includes thermal-boundary resistance and lattice mis-match. Nevertheless, the rest of the challenges occurred to inter facial and association of engineering solutions that need to be addressed that includes lattice matching and defect engineering that provide a practicable technology transition. Still, there are challenges in designing a two-phase system such as GaN complex geometry and compact which is high. It can happen due to the instabilities occurring in the flow with other transient phenomena [31].

Despite the promising cooling capabilities offered by PCMs, challenges remain, including material leakage during phase change, compatibility with electronic components, and degradation of thermal properties over repeated cycles. The address of these limitations is crucial for maximizing PCM lifespan and effectiveness in aerospace applications.

Nevertheless, direct association of bulk PCM [32] into a certain matrix was complex because of the PCM leakage in solid-liquid phase change. Covering of bulk PCM was hence often significant so that the process of solidification and melting was achieved in a container which increases the PCM leakage. Similarly, low thermal-conductivity, low chemical and thermal stability, and high-flammability is considered as a main drawback [33] embedded with a synthesized inorganic silica-shell presented in an emulsion system through sol-gel approach. Nevertheless. The reported microcapsules durability was afflicted in the present research, which defines the thermal stability occurring after frequent cooling-heating cycles. Additionally, a significant property, the evaluated compressive-strength of separate silica-PCM is not examined properly in recent researches till now. It is important to note that, in the PCM the high strength should be given to the external force that provides latent heat-storage capacity with no variation, that developed in real and practical applications. The stability and strength of the PCM should be investigated in the future [34].

VI. CONCLUSION AND FUTURE DIRECTIONS

The current review paper investigated the effectiveness of heat-transfer on different PCMs, when combined in heatsinks along with the thermal conductivity volume fraction. Further, this study also investigates the PCM characteristics, viscosity and thermal-conductivity which was considered as a significant role especially in nanofluid characterization in the aerospace industry. Further, the porous media theory has also been explained in the research. The capability of PCMs in absorbance and the thermal-energy usage at certain temperatures with desired characteristics in electronics-cooling has been examined. In the processing of electronics, heat was generated in large amounts. Hence, inappropriate dissipation of the present heat in electronics will lead to overheat, the overheating has the possibility to minimize the life expectancy, reliability, and performance of the devices. Further, Heatsinks incorporated with PCMs enable a forthcoming high performance cooling solution in the aerospace industry.

Future research should focus on the development of composite materials with enhanced thermal conductivity and stability, ensuring PCM systems remain reliable under the high-temperature and high-vibration conditions typical in aerospace. In addition, advances in encapsulation techniques could address PCM leakage issues, making these materials more viable for long-term application.

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